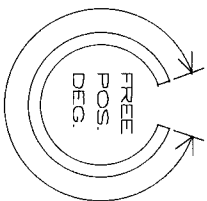
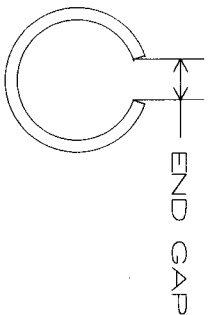
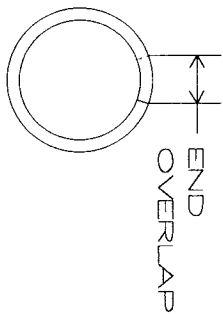


IN-HOUSE PRINT RING

MATERIAL SPEC. _____ TOL. _____
 WIRE DIA. _____ ± _____
 MATERIAL _____

COIL GEOMETRY

OUTSIDE DIA. _____ ± _____
 INSIDE DIA. _____ ± _____
 TOTAL COILS _____ ± _____
 DIR. OF WIND _____ LEFT _____ RIGHT
 FLATNESS _____ ± _____
 END GAP _____ ± _____
 END OVERLAP _____ ± _____
 FREE POSITION _____ ± _____
 (IN DEGREES)



COMMENTS / SPECIAL INSTR. _____

FITS IN/OVER _____

MISC. _____

Industrial Spring of St. Louis, Inc.
 1 Capper Drive Phone (636) 271-4600
 St. Louis, MO 63069 Fax (636) 257-2124

CUSTOMER _____

PART NO. _____

REVISION	DATE	BY

ENTERED BY _____	DATE _____
APPROVED BY _____	DATE _____

FILE : RBLANK